



Dart Aerospace Ltd.
1270 Aberdeen St
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D4934-041
Job Sheet 186728



Part No: D4934-041

Job Qty: 4 ea

Part Name: Blade Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 13.09.06 new issue DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/14/18	0.00	0.00	Start Up Large Fab-2		ABC
110	Large Fab	4 pcs		12/14/18	0.00	1.92	Large Fab 3		ABC
120	QC	4 pcs		12/14/18	0.00	0.00	QC9		EL
130	QC	4 pcs		12/14/18	0.00	0.00	QC5		EL
140	Powdercoat	4 pcs		12/14/18	0.00	0.29	Powdercoat2		DEC 12 2018 68
150	QC	4 pcs		12/14/18	0.00	0.00	QC3		DEC 12 2018 68
160	Packaging	4 pcs		12/14/18	0.00	0.00	Packaging3-2		DEC 12 2018 68
170	QC21-SA	4 Ea		12/14/18	0.00	0.00	QC21		DEC 12 2018 68

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2741-NP	Blade (No Paint)	4 pcs (1 ea)	90-Start up Operation	5068565
D4932-1-048	KWS Carbide Wear Strip, 4.8" Long	4 Ea (1 ea)	90-Start up Operation	117743

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2741-NP	4	0	0
	D4932-1-048	4	46	0

Part Specifications



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CANADA
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Container No: S136237



Part: D4934-041

Job No: 186728

Serial No/Batch: S136237

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/10/18

11/20/18 2:44 PM Dart.lajeunesse.marie

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only

Work Order: _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
NCR No. _____	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐		☐		☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐		☐		☐

Date :	Step #:	QTY Effective :
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Description Work Order Deviation	Disposition

Root Cause			FAULT CATEGORY		
Environment	No Re-verification	Pressure/Forced	Temperature/Cure		
Design	Operator	Bending	Set-up	Folio/Program	Outside Dimensions
Doc/Data	Offset/Setup	Centre Not Concentric	BOM/Route	Grain	Over/Under tolerance
Equip/Tooling	Supplier	Cracks	Broken/Damage/Defect	Weld	Part Incorrect
Handling/Pre	Training	Crimp/Kink/Ripple/Wave	Inspection Incomplete/Unqualified	Wrong Stock Pulled	Part Lost/Missing
Material	Use for Testing	Cuffs	Contamination	Out of Sequence	Part Moved
Internal Transport	Poor Information	Crushing	Countersink	Off-set	Drawing
Tribal Knowledge	Rushing	Heat Treat	Cut Too Short	Mislabeled	Finish
LOA	Product Improvement	Wave/Twist in Tube	Instructions Incomplete/Unclear	Fit/Function	Misread
Substation	Process Improvement	Marks/Chatter	Drill Holes	Misaligned/off center	Turning Sequence
Past Expiry Date	Manufacturing Process				
Misidentified	Past Due	OTHER :			